



## Installation Instructions for McDonald's Padlock Assembly

Please read these instructions from start to finish before beginning installation.

### Walk-in Doors

1. On the outside of the Bally door, measure 50" up from the bottom of the door frame on the handle side and 2-5/8" in from the edge of the door. Drill a 13/32" diameter hole through the door at this point. Enlarge the hole to 11/16" through the outer metal skin only.
2. On the adjoining door frame exterior, measure 50" up from the bottom of the door frame and 1-3/4" in from the edge of the frame. Drill a 13/32" diameter hole through the frame at this point. Enlarge the hole to 11/16" through the outer metal skin only.
3. On the door, drill a 5/16" diameter hole through the outer metal skin only, 1-3/16" above the center of the 11/16" hole.
4. On the frame, drill a 5/16" diameter hole through the outer metal skin only, 1-3/16" above the center of the 11/16" hole.
5. Apply a stainless steel washer to the stainless steel roundhead bolt and, from the inside, insert the bolt into the 13/32" hole through the door and screw it into the first lock lug. Be sure to position the lug's alignment boss at the 5/16" hole. (Two people will be needed for this step.)
6. Apply a stainless steel washer to the threaded brass rod with the attached fluted cast-aluminum knob. Insert the rod from the inside into the 13/32" hole in the frame and screw it into the second lock lug. Be sure to position the lug's alignment boss at the 5/16" hole. (Two people will be needed to carry out this step.)

### Reach-in Doors

1. On the outside of the reach-in door, measure 20" up from the bottom of the door frame on the handle side, and 2-5/8" in from the edge of the door. Drill a 13/32" diameter hole through the door at this point. Enlarge the hole to 11/16" through the outer metal skin only.
2. On the adjoining door frame exterior, measure 20" up from the door sill and 1-3/4" in from the frame edge. Drill a 13/32" diameter hole through the frame at this point. Enlarge the hole to 11/16" through the outer metal skin only.
3. Follow steps 3 through 6 in the Walk-in Door Section.

INSTRUCTION MANUAL  
 McDonald's Padlock Assembly  
 IM-253-88

